

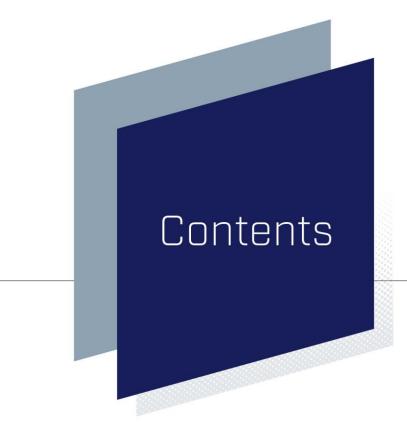
Jan 29, 2024

4Q 2023 Earnings Release

The business result for the 4th quarter of 2023 is currently under the audit process, however this is presented purely for the purposes of investors' convenience.

Hence, please be advised that some of the contents may be altered in the course of audit.

Forecasts and projections contained in this material are based on current business environments and management strategies, so these may differ from the actual result upon changes and unaccounted variables.



01. 4Q 2023 Business Results**02.** Divisional Results**03.** Appendix

4Q 2023 Business Results

Income Statements

(Unit: KRW bn)

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Classification	23.4Q	23.3Q	QoQ	22.4Q	YoY
Sales	1,515.9	1,507.0	0.6%	1,645.5	-7.9%
Operating Profit	36.6 (2.4%)	84.2 (5.6%)	-56.5%	113.8 (6.9%)	-67.8%
EBITDA	98.7 (6.5%)	144.6 (9.6%)	-31.7%	174.6 (10.6%)	-43.5%
Pre-tax Income	61.2 (4.0%)	115.8 (7.7%)	-47.2%	83.3 (5.1%)	-26.5%
Net Income	82.5 (5.4%)	103.6 (6.9%)	-20.4%	149.0 (9.1%)	-44.6%
Equity Income	38.5	26.5	45.3%	30.5	26.2%

Net Income is based on Controlling interests.

• The previous year's performance is a figure prepared by the company to reflect revisions.

 The above performance may change depending on the external auditor's audit results and the approval process at the annual general meeting of shareholders.
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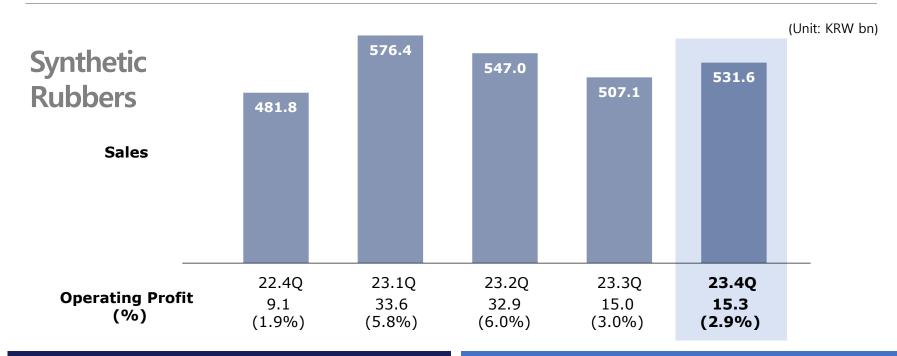
4Q 2023 Business Results

Balance Sheet

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Classification	23.4Q	22 (End)	Change	Classification	23.4Q	22 (End)	Change
Asset (Cash and equivalents)	7,981.2 (452.4)	7,717.4 (567.3)	3.4% (-20.3%)	Debt/Equity	14.2%	12.8%	1.3%p
Liabilities (Debt)	2,159.8 (825.6)	2,038.1 (728.8)	6.0% (13.3%)	Net Debt /Equity	6.4%	2.8%	3.6%p
Shareholder's Equity	5,821.4	5,679.3	2.5%	Interest Coverage Ratio (x)	11.8	42.5	-30.6
Liabilities/ Equity (%)	37.1%	35.9%	1.2%p	ROE	7.6%	18.9%	-11.3%p
				ROA	5.6%	12.9%	-7.3%p

Financial Ratios

(Unit: KRW bn)

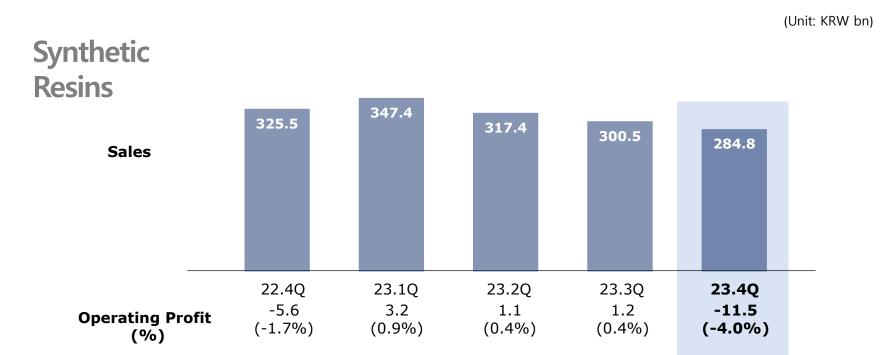


4Q Earnings Review

- Despite weak BD price and wait-and-see demand, defended profit by expanding value-added products.
- Glove makers maintained low operation rate and continued competition among NB Latex suppliers to secure sale volume.

'24. 1Q Outlook

- BD: Market price is expected to be strong due to increased fluctuations in oil price, restrictions on cracker operation rate, and a decrease in inflow from the US and Europe due to increase in ocean freight rates.
- Market price increase is expected to be limited due to continued weak demand for major products, but promoting profit improvement through portfolio adjustment.



4Q Earnings Review

• Profitability declined due to weak raw material price and sluggish demand at the end of the year.

'24. 1Q Outlook

- SM: Market price is expected to remain strong due to strong benzene price and regional production cuts.
- ABS/PS market price rose slightly, but the price increase is limited due to slow demand recovery.

Phenol 459.5 **Derivatives** 410.8 370.3 366.3 337.0 Sales 22.4Q 23.1Q 23.2Q 23.3Q 23.4Q 6.0 -4.1 19.0 11.3 -10.4 **Operating Profit** (-2.8%)(4.1%)(2.8%)(1.6%)(1.2%)(%)

4Q Earnings Review

• Profitability decreased due to new phenol line in China, wait-and-see demand and weak BPA price.

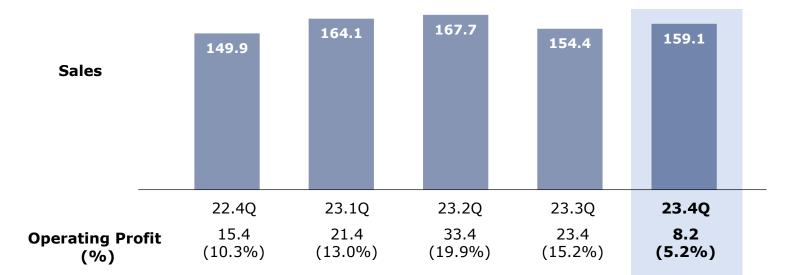
'24. 1Q Outlook

• BPA/EPOXY market price is expected to remain weak due to delayed global demand recovery and prolonged construction recession.

(Unit: KRW bn)

(Unit: KRW bn)

EPDM/TPV

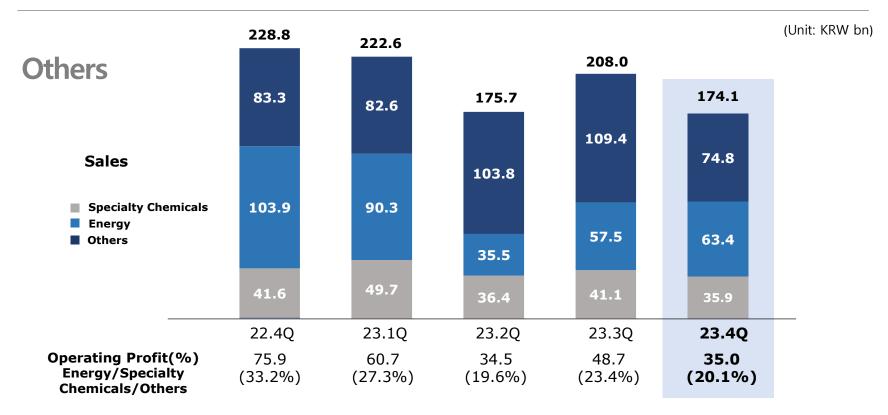


4Q Earnings Review

• Decrease in profitability due to weak demand during the year-end off-season and adjustments in operating rates for major maintenance.

'24. 1Q Outlook

• Profit improvement is expected due to increase in sales volume and operation rate compared to the previous quarter.



4Q Earnings Review

• Energy: Despite the regular maintenance period, maintained profitability due to a slight increase in SMP.

'24. 1Q Outlook

• Energy: Slight increase in sales volume and profitability compared to the previous quarter.

Quarterly Performance

(Unit: KRW bn)

2022 Classification				2023						
Classification	1Q	2Q	3Q	4Q	Total	1Q	2Q	3Q	4Q	Total
Sales	2,199.1	2,243.9	1,887.1	16,455	7,975.6	1,721.3	1,578.1	1,507.0	1,515.9	6,322.3
Operating Profit	449.1	353.9	230.5	113.8	1,147.3	130.2	107.9	84.2	36.6	358.9
Net Interest Expense	1.1	1.9	-5.0	11.1	9.1	-5.2	-0.1	-3.2	-5.7	-14.2
Equity Income	49.3	21.0	24.2	30.5	125.0	22.0	23.9	26.5	38.5	110.9
Pre-tax Income	503.7	387.4	280.0	83.3	1,254.4	168.5	140.5	115.8	61.2	486.0
Net Income	373.2	286.9	210.8	149.0	1,019.9	132.6	117.3	103.6	82.5	436.0

 $\ensuremath{^*}$ Net Income is based on Controlling interests.

Production Capacity (KKPC)

Classification		Product	Сара	Unit	Note
		SBR	263,000		
	В	HBR	165,000		Improvement of productivity 3,000MT/Y, 4Q, '23
	R	LBR	50,000		
		S-SBR	123,000		
Synthetic		NdBR	60,000		
Rubbers		NBR	92,000	MT/Y	
		HSR	10,000		
	ſ	NB Latex	710,000		Completion of Expansion 236,000MT/Y, 2Q, '24
	9	SB Latex	84,900		Improvement of productivity 2,000MT/Y, 4Q, '23
		SBS	144,000		
		Total	1,701,900		
		PS	264,500		
		ABS	290,000		
Synthetic	SA	N/Powder	237,000	MT/Y	
Resins		EPS	79,500	MIT/T	
		PPG	151,500		
		Total	1,022,500		
Specialty Chemicals	Ar	itioxidants	70,800	MT/Y	
Energy		Steam	1,710	T/H	
Ellergy	E	lectricity	300	MWH	
		Ulsan	90,000		
BD		Yeosu	147,000	MT/Y	
		계	237,000		

Production Capacity (Affiliates)

Classification	Product	Сара	Unit	Note
	Phenol	680,000		
	Acetone	420,000		
Kumho	MIBK	60,000		
P&B	Cumene	900,000	MT/Y	
Chemicals	BPA	450,000		
	Epoxy Resin	278,000		Completion of LP(II) Expansion 60,000MT/Y, 1Q, '24
	Total	2,788,000		
Kumho	MDI	410,000		Completion of Expansion 200,000MT/Y, 3Q, '24
Mitsui	Aniline	10,000	MT/Y	
Chemicals	Total	420,000		
Kumho	EP(D)M	240,000		Completion of Expansion 70,000MT/Y, 4Q, '24
Kumho Polychem	TPV/KEPA	12,000	MT/Y	
roryclicili	Total	252,000		



Sales Breakdown & Export Share by Region

	ynthetic Rubbers	
Domestic 21%	Export 79%	
S.E.Asia		44%
China		21%
S.W.Asia		14%
America		11%
Europe		9%
Others		1%

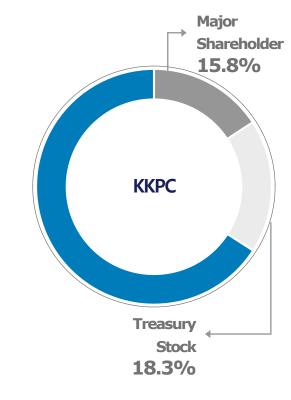
Syı	nthetic Resins	
Domestic 38%	Export 62%	
China		32%
.W.Asia		15%
urope		15%
frica		15%
America		12%
S.E.Asia		11%





Investment Shares & Financial assets at fair value

Financial assets at fair value				
Asiana Airlines	11.0%			
Daewoo E&C	3.0%			
KDB Life Insurance	0.2%			



Investments in Affi	iliates
Kumho P&B Chemicals	100.0%
Kumho Polychem	100.0%
Kumho Mitsui Chemicals	50.0%
Kumho Terminal & Logistics	100.0%
Korea Energy Power Plants	96.1%

* As of 31th Dec, 2023. based on common shares

