SAFETY DATA SHEET

KUMANOX-5010L

Date of issue: 2013-06-13

Revision date: 2017-10-10

Version: R0003.0002

1. IDENTIFICATION A. Product name - KUMANOX-5010L B. Recommended use and restriction on use - General use : Antioxidant for rubber product - Restriction on use : Not available C. Manufacturer / Supplier / Distributor information • Manufacturer information • Company name : - Address : - Emergency telephone number : • Supplier/Distributer information : • Company name : - Address : - Emergency telephone number : • Supplier/Distributer information : • Company name : • Supplier/Distributer information : • Company name : • Supplier/Distributer information : • Company name : • Address : 227 Yeosusandan 2-ro, Yeosu-si, Jeollanam-do, Korea • Emergency telephone number :+82-61-39314			
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2. HAZARD IDENTIFICATION

A. GHS Classification

- Reproductive toxicity : Category2
- Chronic aquatic toxicity : Category4

B. GHS label elements

• Hazard symbols



Signal words

- Warning
- Hazard statements
 - H361 Suspected of damaging fertility or the unborn child
 - H413 May cause long lasting harmful effects to aquatic life

• Precautionary statements

1) Prevention

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P273 Avoid release to the environment.
- P281 Use personal protective equipment as required.
- 2) Response
 - P308+P313 If exposed or concerned: Get medical advice/attention.
- 3) Storage
 - P405 Store locked up.

4) Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification : (NFPA Classification)

○ NFPA grade (0 ~ 4 level)

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
4-Methylphenol reaction products with dicyclopentadiene and isobutylene	Phenol, 4-methyl-, reaction products with dicyclopentadiene and isobutylene ; p- Cresol.Dicyclopentadiene.Isobuty lene reaction product ; 4- Methylphenol reaction products with dicyclopentadiene and isobutylene ; REACTION PRODUCT, PHENOL, 4- METHYL- WITH DICYCLOPENTADIENE AND ISOBUTYLENE ; Phenol,4- methyl-,reaction products with dicyclopentadiene and isobutylene ; 4-Methylphenol, reaction products with dicyclopentadiene and isobutylene ; 5	68610-51-5	>99.7
2,6-di-tert-butyl-p-cresol	2,6-Bis(1,1-dimethylethyl)-4- methylphenol ; Butylated hydroxytoluene ; Butylhydroxytoluene ; 2,6-tert- Butyl-4-methylphenol ; Dibunol ; Dibutylated hydroxytoluene ; O,O'-Di-tert-butyl-P-cresol ; 2,6- Di-tert-butyl-1-hydroxy-4- methylbenzene ; 3,5-Di-tert-butyl- 4-hydroxytoluene ; 2,6-Di-tert- butyl-P-methylphenol ;	128-37-0	<0.3

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15 minutes and call a doctor/physician.
- Get medical attention immediately.

B. Skin contact

- Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
- Laundering enough contaminated clothing before reuse.
- Get medical attention immediately.

C. Inhalation contact

- When exposed to large amounts of steam and mist, move to fresh air.
- Take specific treatment if needed.
- Get medical attention immediately.
- If breathing is stopped or irregular, give artificial respiration and supply oxygen.

D. Ingestion contact

- Please be advised by doctor whether induction of vomit is demanded or not.
- Rinse your mouth with water immediately.
- Get medical attention immediately.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.

- If exposed or concerned, get medical attention/advice.

5. FIREFIGHTING MEASURES

A. Suitable (Unsuitable) extinguishing media

- Dry chemical, carbon dioxide, regular foam extinguishing agent, spray
- Avoid use of water jet for extinguishing

B. Specific hazards arising from the chemical

- Not available

C. Special protective actions for firefighters

- Notify your local firestation and inform the location of the fire and characteristics hazard.
- Avoid inhalation of materials or combustion by-products.
- Do not access if the tank on fire.
- Use appropriate extinguishing measure suitable for surrounding fire.
- Wear appropriate protective equipment.
- Keep containers cool with water spray.
- Fine powder may cause ignition.

6. ACCIDENTAL RELEASE MEASURES

A. Personal precautions, protective equipment and emergency procedures

- Wear proper personal protective apparatus as indicated in Section 8 and avoid skin contact and inhalation.
- Must work against the wind, let the upwind people to evacuate.
- Move container to safe area from the leak area.
- Avoid dust formation.
- Moist with water to prevent dust scattering.
- Keep unauthorized people away, isolate hazard area and deny entry.

B. Environmental precautions

- Prevent runoff and contact with waterways, drains or sewers.
- If large amounts have been spilled, inform the relevant authorities.

C. Methods and materials for containment and cleaning up

- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notification to central government, local government. When emissions at least of the standard amount
- Dispose of waste in accordance with local regulation.
- Appropriate container for disposal of spilled material collected.
- Dust spills : Cover dust spills with plastic sheet or waterproof cloth to minimize spreading and avoid contact with water.
- Small liquid state spills: Appropriate container for disposal of spilled material collected.
- For disposal of spilled material in appropriate containers collected and clear surface.
- Prevent the influx to waterways, sewers, basements or confined spaces.

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Avoid direct physical contact.
- Since emptied containers retain product residue(vapor, liquid, solid) follow all MSDS and label warnings even after container is emptied.
- Avoid contact with incompatible materials.
- Get the manual before use.
- Minimize occurrence of dust and accumulation.`
- Contaminated work clothing should not be allowed out of the workplace.

B. Conditions for safe storage, including any incompatibilities

- Do not apply any physical shock to container.
- Avoid direct sunlight.

- Keep in the original container.
- Please pay attention to incompatibilities materials and conditions to avoid.
- Keep sealed when not in use.
- Collected them in sealed containers.
- Store away from water and sewer.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

• ACGIH TLV

- [2,6-di-tert-butyl-p-cresol] : TWA, 2 mg/m3, Inhalable particulate and vapor

- $\circ \, \textbf{OSHA PEL}$
 - Not available

B. Engineering controls

- A system of local and/or general exhaust is recommended to keep employee exposures above the Exposure Limits. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area. The use of local exhaust ventilation is recommended to control emissions near the source.

C. Individual protection measures, such as personal protective equipment

• Respiratory protection

- Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.
- Respiratory protection is ranked in order from minimum to maximum.
- Consider warning properties before use.
- Dust, mist, fume-purifying respiratory protection
- Any air-purifying respirator with a corpuscle filter of high efficiency
- Any respiratory protection with a electromotion fan(for dust, mist, fume-purifying)
- Self-contained breathing apparatus with a corpuscle filter of high efficiency

- For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.

• Eye protection

- Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.
- Provide an emergency eye wash station and quick drench shower in the immediate work area.

• Hand protection

- Wear appropriate glove.

• Skin protection

- Wear appropriate clothing.

\circ Others

- Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Solid(pellet, powder)
- Color	Pale yellow
B. Odor	Odorless
C. Odor threshold	Not available
D. pH	6.4 (1% solubel suspention)
E. Melting point/Freezing point	115 °C
F. Initial Boiling Point/Boiling Ranges	>280 °C
G. Flash point	260 °C
H. Evaporation rate	Not available
I. Flammability(solid, gas)	Not available
J. Upper/Lower Flammability or explosive limits	Not available
K. Vapour pressure	<0.000032Pa @25℃
L. Solubility	<0.02 ppm(23 °C)(insoluble in water)
M. Vapour density	Not available

N. Specific gravity(Relative density)	1.135 (20°C)
O. Partition coefficient of n-octanol/water	Not available
P. Autoignition temperature	370 ℃
Q. Decomposition temperature	Not available
R. Viscosity	Not available
S. Molecular weight	650

10. STABILITY AND REACTIVITY

A. Chemical Stability

- This material is stable under recommended storage and handling conditions.

B. Possibility of hazardous reactions

- Hazardous Polymerization will not occur.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid : Accumulation of electrostatic charges, Heating, Flames and hot surfaces

D. Incompatible materials

- Not available

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

(Respiratory tracts)

- Not available

o (Oral)

- Not available
- (Eye·Skin)
 - Not available

B. Delayed and immediate effects and also chronic effects from short and long term exposure

• Acute toxicity

* Oral - ATE MIX : >5000mg/kg

- [4-Methylphenol reaction products with dicyclopentadiene and isobutylene] : LD50 > 5000 mg/kg Rat
- [2,6-di-tert-butyl-p-cresol] : LD50 = 1559 mg/kg Rat (NITE)

* Dermal - ATE MIX : >2000mg/kg

- [4-Methylphenol reaction products with dicyclopentadiene and isobutylene] : LD50 > 2000 mg/kg Rat

- [2,6-di-tert-butyl-p-cresol] : LD50 > 2000 mg/kg Rat (IUCLID)

* Inhalation - ATE MIX : >12.5mg/L

- [4-Methylphenol reaction products with dicyclopentadiene and isobutylene] : dust LC50 41.25 mg/ℓ 4 hr Rat

○ Skin corrosion/irritation

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- Not available
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• Serious eye damage/irritation

- Not available

• Respiratory sensitization

- Not available

• Skin sensitization

- Not available

• Carcinogenicity

* IARC

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- [2,6-di-tert-butyl-p-cresol] : Group 3
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- * OSHA
 - Not available

* ACGIH

- [2,6-di-tert-butyl-p-cresol] : A4

* NTP

- Not available

- * EU CLP
- Not available

\circ Germ cell mutagenicity

- Not available

Reproductive toxicity

- Suspected of damaging fertility or the unborn child

- Fetotoxicity - NOAEL: 15 mg/kg/day, Oral, Rabbit

• STOT-single exposure

- Not available

- \circ STOT-repeated exposure
- Not available

• Aspiration hazard

- Not available

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

○ Fish

- [4-Methylphenol reaction products with dicyclopentadiene and isobutylene] : LC50.96 hours > 0.2 mg/l Onchorhynchus mykiss (Rainbow trout) (ECHA)

• Crustaceans

- [4-Methylphenol reaction products with dicyclopentadiene and isobutylene] : EC50 48 hours > 0.2 mg/l Freshwater invertebrates (ECHA)

- [2,6-di-tert-butyl-p-cresol] : EC50 = 0.84 mg/ ℓ 48 hr (NITE)

• Algae

- [4-Methylphenol reaction products with dicyclopentadiene and isobutylene] : NOEC 72 hours > 0.2 mg/l Selenastrum capricornutum (ECHA)

B. Persistence and degradability

Persistence

- [4-Methylphenol reaction products with dicyclopentadiene and isobutylene] : log Kow 7.56 (30 °C)

• Degradability

- Not available

C. Bioaccumulative potential

• Bioaccumulative potential

- [2,6-di-tert-butyl-p-cresol] : BCF = 2800 (NITE)

\circ Biodegration

- [4-Methylphenol reaction products with dicyclopentadiene and isobutylene] : 1% 28days (ECHA)
- [2,6-di-tert-butyl-p-cresol] : Biodegradability = 4.5 (%) (NITE)

D. Mobility in soil

- [4-Methylphenol reaction products with dicyclopentadiene and isobutylene] : Koc 5.63 (20 $^\circ$ C)

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- Since more than two kinds of designaed waste is mixed, it is difficult to treat seperatly, then can be reduction or stabilization by incineration or similar process.

- If water separation is possible, pre-process with Water separation process.
- Dispose by incineration.

B. Special precautions for disposal

- The user of this product must disposal by oneself or entrust to waste disposer or person who other's waste recycle and dispose, person who establish and operate waste disposal facilities.

- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

A. UN No. (IMDG CODE/IATA DGR)

- Not applicable

B. Proper shipping name

- Not applicable

C. Hazard Class

- Not applicable

D. IMDG CODE/IATA DGR Packing group

- Not applicable

E. Marine pollutant

- Not applicable

F. Special precautions for user related to transport or transportation measures

- Local transport follows in accordance with Dangerous goods Safety Management Law.

- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.
- EmS FIRE SCHEDULE : Not available
- EmS SPILLAGE SCHEDULE : Not available
- Air transport(IATA): Not subject to IATA regulations.

15. REGULATORY INFORMATION

A. National and/or international regulatory information

- POPs Management Law
- Not applicable
- \circ Information of EU Classification
 - * Classification
 - Not applicable
- U.S. Federal regulations
 - * OSHA PROCESS SAFETY (29CFR1910.119) - Not applicable
 - * CERCLA Section 103 (40CFR302.4)
 - Not applicable
 - * EPCRA Section 302 (40CFR355.30) - Not applicable
 - * EPCRA Section 304 (40CFR355.40)
 - Not applicable
 - * EPCRA Section 313 (40CFR372.65) - Not applicable
- Rotterdam Convention listed ingredients - Not applicable
- Stockholm Convention listed ingredients
 - Not applicable
- Montreal Protocol listed ingredients
 - Not applicable

16. OTHER INFORMATION

A. Reference

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.

- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2013-06-13

C. Revision number and Last date revised

- 2017-10-10

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).